



## Dozers – Cleaning Checklist Guidelines

As per the import conditions, partial or full dismantling may be required to facilitate the cleaning and inspection process. Mandatory requirements are noted against each action.

### Cabin:

| No. | Action   | (Y) (N)<br>(n/a) |
|-----|--|------------------|
| 1   | <b>Mandatory: Remove any rubber floor mats and clean floor surface.</b>                        | (Y) (N)<br>(n/a) |
| 2   | Remove and clean all door rubbers, internal door panelling and clean all windowsills.          | (Y) (N)<br>(n/a) |
| 3   | Remove and clean under the seat, including the rubber seat shroud.                             | (Y) (N)<br>(n/a) |
| 4   | <b>Mandatory: Remove any non-affixed floor panel if applicable and clean underneath.</b>       | (Y) (N)<br>(n/a) |
| 5   | Remove rubber pedal covers and clean.  | (Y) (N)<br>(n/a) |
| 6   | Clean behind all cabin wall lining/panelling. Access will be required for inspection.          | (Y) (N)<br>(n/a) |
| 7   | All air-conditioning vents must be internally cleaned. Access will be required for inspection. | (Y) (N)<br>(n/a) |
| 8   | Clean inside all joystick controls. Access will be required for inspection.                    | (Y) (N)<br>(n/a) |
| 9   | Check cleanliness of cabin roof, both inside and out.  | (Y) (N)<br>(n/a) |
| 10  | Clean ladder to cabin (may have hollow frame) and under each footstep.                         | (Y) (N)<br>(n/a) |
| 11  | Internally clean all light covers. Access will be required for inspection.                     | (Y) (N)<br>(n/a) |
| 12  | <b>Mandatory: Check for false floor under cabin and remove for cleaning, if applicable.</b>    | (Y) (N)<br>(n/a) |
| 13  | Check if the vertical cabin housing can be flushed via drainage holes.                         | (Y) (N)<br>(n/a) |
| 14  | Clean around roll over protection support structure.   | (Y) (N)<br>(n/a) |

Engine bay:

| No. | Action  | (Y) (N)<br>(n/a) |
|-----|---|------------------|
| 15  | Remove air-filter pre-cleaner cover and clean.  | (Y) (N)<br>(n/a) |
| 16  | Remove air-filter and clean with air.   | (Y) (N)<br>(n/a) |
| 17  | <b>Mandatory: Clean inside fan-belt flywheels (harmonic balancer).</b>  | (Y) (N)<br>(n/a) |
| 18  | Check all surfaces of engine block including between tappet covers.   | (Y) (N)<br>(n/a) |
| 19  | <b>Mandatory: Remove belly plates if applicable and clean.</b>  | (Y) (N)<br>(n/a) |
| 20  | Remove all non-affixed engine covers to allow access for cleaning and inspection.   | (Y) (N)<br>(n/a) |
| 21  | Remove all engine cover rubbers for cleaning and inspection.  | (Y) (N)<br>(n/a) |
| 22  | Check engine housing for open-ended or spot-welded hollow support framework - flush to verify cleanliness.  | (Y) (N)<br>(n/a) |
| 23  | Chassis rails either side of engine are hollow and maybe flushed via drainage holes on underside of the rail (Access maybe available once belly plate bolts have been removed). | (Y) (N)<br>(n/a) |
| 24  | Flush radiator and oil cooler from both sides to verify fin/core cleanliness.   | (Y) (N)<br>(n/a) |
| 25  | Loosen radiator shroud to let any loose debris fall through after flushing.   | (Y) (N)<br>(n/a) |
| 26  | <b>Mandatory: Check battery boxes for cleanliness. Loosen batteries and clean under.</b>  | (Y) (N)<br>(n/a) |
| 27  | Check either side of radiator for vertical hollow support structures. Flush to verify internal cleanliness if present.  | (Y) (N)<br>(n/a) |
| 28  | <b>Mandatory: Check all wiring harnesses for internal cleanliness.</b>  | (Y) (N)<br>(n/a) |
| 29  | Check under all hydraulic looming for cleanliness.  | (Y) (N)<br>(n/a) |
| 30  | Ensure all engine mounts are clean.   | (Y) (N)<br>(n/a) |
| 31  | <b>Mandatory: Ensure that all surfaces of sump and engine block are clean.</b>  | (Y) (N)<br>(n/a) |
| 32  | <b>Mandatory: Remove all contaminated grease from universal joints.</b>   | (Y) (N)<br>(n/a) |
| 33  | Internally clean all light covers. Access will be required for inspection.  | (Y) (N)<br>(n/a) |

|    |   |                  |
|----|---|------------------|
| 34 | Removing zip-ties and electrical tape that hold electric and hydraulic hoses together can facilitate the cleaning and inspection process. | (Y) (N)<br>(n/a) |
| 35 | Check above the sway bar – for cleanliness.   | (Y) (N)<br>(n/a) |
| 36 | Flush under all checker-plate (non-slip footings) to ensure clean.  | (Y) (N)<br>(n/a) |

Tracks, rollers and track frame:

| No. | Action   | (Y) (N)<br>(n/a) |
|-----|--|------------------|
| 37  | <b>Mandatory: Stone / Rock guards (if present) must be removed to allow cleaning and inspection access to inside track frames.</b> | (Y) (N)<br>(n/a) |
| 38  | Remove all other non-affixed panels to allow cleaning and inspection.  | (Y) (N)<br>(n/a) |
| 39  | Once rock guards have been removed, check where bolts attach to frame as it may be a hollow cavity, which requires flushing.       | (Y) (N)<br>(n/a) |
| 40  | Remove bearing covers where applicable.  | (Y) (N)<br>(n/a) |
| 41  | <b>Mandatory: Rollers – each countersunk bolthole must be individually cleaned.</b>  | (Y) (N)<br>(n/a) |
| 42  | Remove track guides (below rollers), if present and clean.   | (Y) (N)<br>(n/a) |
| 43  | Roll tracks – one revolution required to check cleanliness of each track pad and countersunk bolts on rollers and idler wheels.    | (Y) (N)<br>(n/a) |
| 44  | Clean the track spring adjuster inside track frame.  | (Y) (N)<br>(n/a) |
| 45  | <b>Mandatory: Clean all internal ledges and hollow cavities inside track frames.</b>   | (Y) (N)<br>(n/a) |
| 46  | <b>Mandatory: Carrier rollers above tracks – can have hollow vertical support structure, which requires cleaning.</b>              | (Y) (N)<br>(n/a) |

Ripper cradle:

| No. | Action   | (Y) (N)<br>(n/a) |
|-----|--|------------------|
| 47  | Ripper cradles are hollow – check for drainage hole or cracks and flush. | (Y) (N)<br>(n/a) |
| 48  | <b>Mandatory: Remove cutting teeth from ripper blades.</b>               | (Y) (N)<br>(n/a) |
| 49  | Loosen any wear plates from ripper blades.                               | (Y) (N)<br>(n/a) |

Other areas requiring cleaning/verification:

| No. | Action  | (Y) (N)<br>(n/a) |
|-----|---|------------------|
| 50  | <b>Mandatory: Check battery box – loosen batteries and clean under.</b>                               | (Y) (N)<br>(n/a) |
| 51  | <b>Mandatory: Check all surfaces of oil tank to ensure clean.</b>                                     | (Y) (N)<br>(n/a) |
| 52  | Check all surfaces of fuel cell to ensure clean.  | (Y) (N)<br>(n/a) |
| 53  | Fuel cells from Komatsu and models must be removed to allow access under for cleaning and inspection. | (Y) (N)<br>(n/a) |
| 54  | Flush under all checker-plate (non-slip footings) to ensure clean.                                    | (Y) (N)<br>(n/a) |
| 55  | Check the internal of all light covers and cavities behind.   | (Y) (N)<br>(n/a) |