

WORK INSTRUCTION

Inspecting bagged chaff and hay for export

Direction to staff

You must comply with this instructional material under the Practice Statement Framework.

Direction to authorised officers

Authorised officers must exercise powers and perform functions in accordance with any lawful directions or instructions issued by the department.

Summary of main points

This document outlines the procedures for inspection authorised officers (AO's) to follow when inspecting bagged chaff, hay and straw, including:

- pre-inspection tasks
- · sampling tasks
- inspection tasks
- pass and failure procedures
- documentation requirements.

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Purpose of this document

This document details the procedure for inspecting bagged chaff, hay and straw, and commercial samples for export for the following commodities:

- chaff
- hay
- straw.

Definitions

All terms used in this document and their definitions are captured in the Guideline: <u>Inspection of hay and straw for export</u> (the guideline).

Policy statement

- The policy and process related to this work instruction is contained in the guideline. AO's must read and comply with the policy and process requirements set out in the guideline and relevant legislation.
- Prior to conducting an inspection, the AO must have achieved competency in the relevant commodity attachment for job function HAS3001.
- This document is to be used in conjunction with the importing country's requirements (ICRs) listed in import permits and the Manual of Importing Country Requirements (Micor).

Note: Where the importing-country requirements (ICRs) contradict the requirements in this document, the ICRs must take precedence.

Legislative framework

The legislation that applies to the phytosanitary inspection of prescribed grain and plant products for export can be found in the guideline.

Roles and responsibilities

The following table outlines the roles and responsibilities undertaken when inspecting hay and straw for export.

Role	Responsibility
Inspection AOs	Validating supporting documents.
	Sampling and inspecting hay, straw and chaff for export.
	Recording and submitting the results of the inspection.

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Work health and safety

AOs must:

- read and be familiar with Reference: Work health and safety in the plant export environment.
- read, consider and comply with work health and safety (WHS) requirements set out in the guideline.
- not enter work sites unless it is safe, they are wearing the required personal protective equipment (PPE) and have considered any WHS hazards.
- comply with applicable Commonwealth, state and territory WHS legislation.
- comply with WHS requirements of employers and third party sites, unless they assess the requirements as placing them at risk, in which case they must take reasonable action to ensure their safety.

Personal protective equipment

Inspection AOs must wear the following PPE for hay and straw inspections:

- hi-visibility vest
- safety boots.

Inspection AOs must have the following PPE with them and use when required:

- first aid kit
- water
- sunscreen
- appropriate emergency communication equipment such as a phone carrier with coverage or satellite phone.

An AO must wear the following PPE where required by the work site or where they have identified a risk in the work environment:

- long sleeve clothing
- steel cap boots
- hard hat
- hearing protection
- face mask
- portable gas detector.

Note: For more information regarding WHS responsibilities, see the Reference: <u>Work health and safety in the plant export environment</u>.

Essential equipment

AOs must have the following inspection equipment:

- knife and scrapers
- clean sieve/s (large and pocket)
- torch
- tweezers and probes
- · hand lens 10x magnification or more
- small artist's paint brush
- vials and tubes

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- 80 percent ethanol preservative
- snap-lock plastic bags
- labels
- pencils for labelling vials and pens for completing forms
- a device with access to the Plant Exports Management System or manual inspection record for contingency purposes.

Note: For more information regarding the inspection equipment, see the Reference: Plant export guide—equipment.

System requirements

AO must have access to the following systems:

- department website
- Manual of Importing Country Requirements (Micor)
- Plant Exports Management System (PEMS)
- Electronic Export Documentation System (EXDOC) (for departmental AOs only).

Prepare for inspection

Section 1: How do I prepare for inspection?

Receiving the inspection request

The following table outlines how an AO will prepare for inspection.

Step	Action		
1.	Review the inspection r	Review the inspection request details.	
	If you are	Then	
	A State/Territory government officer or third-party AO	 the inspection request must include the inspection appointment details request for permit (RFP) continue to Step 2. 	
	a departmental AO	continue to Step 2.	

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Step	Action		
2.	Determine if the inspection is for a new consignment, re-export consignment or a resubmitted consignment.		
	Note: Re-export RFPs w	ill have endorsement number 6536.	
	If the consignment	Then	
	is new	continue to Step 3.	
	for re-export	 validate the phytosanitary certificate issued by the country of origin or a certified true copy of the phytosanitary certificate issued by the country of origin in accordance with the Guideline: <u>Supporting documents for plant export</u> continue to Step 3. 	
	is being resubmitted	go to Section 14: How do I inspect a resubmitted consignment?	
3.	comparing the commod	edited in the job function/s required to conduct the inspection by ity, country, packaging and transportation information with the horised officer job functions and your Instrument of appointment. Then	
	accredited with the required job function/s	continue to Step 4.	
	not accredited with the required job function/s	,	
4.	Check that the establishment number provided (for example, on the RFP) matches the registered establishment number where the inspection is to be conducted.		
	If the numbers	Then	
	match	continue to Section 2: How do I check the importing country's requirements?	
	do not match	 you cannot conduct the inspection inform the client do not continue. 	

Section 2: How do I check the importing country's requirements?

The following table outlines how to check the importing country's requirements.

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Step	Action		
1.	Is there a case in Micor for each commodity on the RFP?		
	If	Then	
	yes	continue to Step 2.	
	no	 the inspection request is not valid inform the client that they need to o obtain the import requirements for each commodity from the importing country authority o email these to the Micor administrator do not continue. 	
2.			
	If an import permit is		
	required	continue to Step 3.	
	not required	go to Step 5.	
3.	Check that the client has provided an import permit and that it is valid as per the Guideline: Supporting documents for plant exports . Note: The import permit may be provided by the client to the AO directly or uploaded into PEMS.		
	If the client	Then	
	has provided an import permit and it is valid	 if the import permit is not in PEMS, take a copy of the import permit continue to Step 4. 	
	 has provided an import permit but it not valid or has not provided the required import permit 	 the inspection request is not valid inform the client that they need to provide a valid import permit do not continue. 	

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Step	Action		
4.	Check that the requireme commodity.	ents on the import permit match the Micor case for each	
	If the import permit requirements	Then	
	match the Micor case/s	continue to Step 5.	
	 do not exist in Micor or do not match the Micor case/s 	 the inspection request is not valid inform the client that the import permit does not match the Micor case you cannot conduct the inspection until the Micor case has been updated they must email the import permit or instrument in writing to the Micor administrator do not continue. 	
5.	Read the Micor case for einspection requirements.	each commodity to check for any documentation, sampling and	
6.	Continue to Section 3: H	ow do I check the RFP and supporting documentation?	

Section 3: How do I check the RFP and supporting documentation?

The following table outlines how to check the RFP and supporting documentation.

Step	Action		
1.	Check if the status on the RFP is initial (INIT) or final (FINL).		
	If	Then	
	yes	continue to Step 2.	
	no	 the inspection request is not valid inform the client that they must submit an RFP at INIT or FINL status do not continue. 	
2.	Check the RFP has the correct EXDOC endorsement number/s and treatment details by comparing it to the Micor case and any other details provided in the RFP.		

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Step	Action			
3.	Has the client provided all supporting documents required before inspection as per the Reference: <u>Plant export documents and treatments checklists</u> and the Micor case/s? Important: If Micor indicates that a particular supporting document is permitted to be provided after inspection, the details of the pending supporting document must be			
	1 *		the inspection record.	
	Note: Supporting uploaded into Pl	•	provided by the client to the AO directly or	
	If	Then		
	yes	continue to St	tep 4.	
	no	• inform the supporting	 the inspection request is not valid inform the client that they need to provide all required supporting documents prior to inspection occurring do not continue. 	
4.		e supporting docume orting documents for p	nts you have received are valid as per the PEOM plant exports.	
	If all supportin	g documents are	Then	
	valid		 if the supporting documents are not in PEMS, take copies of the documents continue to <u>Section 4: How are the inspection results recorded?</u> 	
	not valid		 the inspection request is not valid inform the client that they need to provide valid supporting documents do not continue. 	

Section 4: How are the inspection results recorded?

- Inspection records must be completed in accordance with the Work Instruction: <u>Completing plant</u> export inspection and treatment records.
- Results must be recorded in PEMS. A manual inspection record may be used for contingency purposes only or if an exception applies.
- Record inspection details and results throughout the inspection process.
- One inspection record for each 24-hour period must be used for each consignment that is inspected.

Note: it is acceptable if the inspection record period extends over midnight to account for shifts.

The following table outlines how to initiate the inspection record in PEMS.

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Step	Action		
1.	Are you using PEMS or a manual inspection record to record the inspection results?		
	If using	Then	
	PEMS	continue to Step 2.	
	manual inspection record	 download or print a copy of the approved inspection record to record your inspection go to Section 5: What do I do when I arrive at the registered establishment? 	
2.	Initiate the inspection		
	Note: For information on how to use PEMS see the Reference: <u>Plant Export</u> <u>Management System Authorised officer user guide</u> .		
3.	Upload the import permit, where applicable, and record a validation outcome. Where one exists, add the import permit expiry date.		
	 Upload all other supporting documents and record a validation outcome for each. Note: This may include but is not limited to any of the following: 		
	o treatment ce	rtificates	
	o gas-free certificates		
	. ,	iner inspection record	
	•	nalysis results cation reports.	
4.	Where internet connectivity is unreliable or unknown at the registered establishment, checkout the inspection record before arriving at the site to use PEMS offline.		
5.	Continue to Section 5: What do I do when I arrive at the registered establishment?		

Section 5: What do I do when I arrive at the registered establishment?

The following table outlines what to do on arrival at the registered establishment.

Step	Action
1.	On arrival at the registered establishment:
	sign in at the office (if the AO is not already an employee of the site)
	 ask a staff member about any site-specific work health and safety requirements including mandatory personal protective equipment (PPE)
	put on the required PPE
	assess the site for safety
	ask a staff member to accompany you to the inspection area.

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	1		
Step	Action		
2.	Is the consignment being resubmitted for inspection?		
	If	Then	
	yes	record that the inspection is a reinspection and add the original RFP number on the inspection record add comments into the <i>comments</i> field on the method of treatment	
		continue to Step 3.	
	no	continue to Step 3.	
	RFP (Section 3) prior t appropriate Section a	e not checked the importing country requirements (Section 2) or the constraint of the registered establishment, you must return to the not complete the procedure as written. In the section of the client to the AO directly or uploaded the client to the AO directly or uploaded the client to the AO directly or uploaded.	
	If	Then	
	no further documents are required at the time of inspection	go to Step 5.	
	additional supporting documents are provided	continue to Step 4.	
	not all supporting documents have been provided	 inform the client that they need to provide all required supporting documents prior to inspection occurring add relevant comments into the comments field of the inspection record 	

go to Section 13: How do I withdraw the inspection?

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Step	Action		
4.	Guideline: <u>Supporti</u>	upporting documents you have received are valid as per the ing documents for plant exports. Documents are not in PEMS, take copies of the documents and upload	
	If all supporting documents are	Then	
	valid	 record the validation outcome in PEMS for each supporting document continue to Step 5. 	
	not valid	record the validation outcome in PEMS for each supporting document	
		inform the client that they need to provide valid supporting documents	
		add relevant comments into the comments field of the inspection record	
		go to <u>Section 13: How do I withdraw the inspection?</u>	
5.	Check the inspection bench meets the requirements as per the guideline.		
	If the inspection bench is	Then	
	compliant	continue to Step 6.	
	non-compliant but rectified whilst you are on-site	 add relevant comments into the comments field of the inspection record continue to Step 6. 	
	non-compliant and not rectified whilst	inform the client that they need to provide a compliant inspection bench	
	you are on-site	add relevant comments into the <i>comments</i> field of the inspection record	
		go to <u>Section 13: How do I withdraw the inspection?</u>	

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Step Action 6. For containers to be loaded with bagged chaff, hay and straw: the container must be approved/passed for loading, as indicated on the empty container inspection record the container must be within 90 days of passing inspection the container must be passed to be loaded with consumable goods the tamper evident seal must not have been removed or tampered with or if an inspection sticker has been applied, the inspection sticker must o indicate whether the container has been passed to be loaded with consumable goods o be within 90 days of passing inspection o not been removed or tampered with the tamper evident seal must not have been removed or tampered with. Note: If containers are not on site there is no requirement to check container approval. If the container is... Then... go to Step 9. passed inspection within 90 days of inspection and the tamper evident seal is intact non-compliant but rectified whilst add relevant comments into the you are on-site comments field on the inspection record (that is, the container has been go to Step 9. reinspection and passed to a consumable level prior to the consignment being inspected) Important: Only an AO with the ECI3001 job function can issue container approval. non-compliant and not rectified continue to Step 7 whilst you are on-site

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Step Action 7. Inform the client that the container cannot be loaded in its current state in order for the container to be used, it must be reinspected and passed to a consumable level by an AO with the ECI3001 job function. Add relevant comments into the comments field of the inspection record. Remove the inspection sticker (if applicable). Revoke the container approval. If you are... Then... using PEMS **Refer to** the Reference: *Plant Export Management System* authorised officer user guide and follow the instructions to revoke the container approval in PEMS continue to Step 8. not using PEMS record the revocation of the container approval, including the time, date and reasons in the comments field of the inspection record strike out the relevant container number line on the empty container inspection record and record in the margin the time, date and reasons for the revocation initial the change to the empty container inspection record take a copy of the revoked empty container inspection record and provide a copy to the client Assessment and Client Contact Group continue to Step 8. Note: a notification must be sent to the client containing the list of one or more revoked container approvals before finalisation of your inspection. This can be to the exporter, a specific employee at the RE, or a general email address for the RE business. Ask the client if they wish to present an alternative container for loading. 8. If... Then... yes return to Step 6 and continue the inspection. add relevant comments into the comments field of the no inspection record go to Section 13: How do I withdraw the inspection?

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Step	Action			
9.	·	nmediately prior to loading, verify that the condition of the ernally) has not changed since container approval was issued		
	 looking inside the container for pests, residues or contaminants that may infest or contaminate the goods 			
	inspecting the outside of cross-infestation or containing	the container for pests and structural damage that may allow amination of the goods.		
	If pests, contamination or structural damage are	Then		
	not observed	go to Section 6: How do I assess the consignment?		
	observed, but rectified whilst you are on-site	add relevant comments into the <i>comments</i> field on the inspection record		
	(that is, the container has been reinspected and passed to a consumable level prior to the consignment being inspected)	go to Section 6: How do I assess the consignment?		
	Important: Only an AO with the ECI3001 job function can issue container approval.			
	observed and not rectified whilst you are on-site	return to Step 7 to revoke the container approval and continue the inspection		

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Inspection procedure

AOs must conduct all bagged chaff, hay and straw inspection tasks in accordance with policy requirements set out in the guideline and under legislation.

Section 6: How do I assess the consignment?

The following table outlines how to assess the consignment.

GI	Action			
Step	Action			
1.	Liaise with the client to identify the consignment to be inspected and ensure it matches the quantity and commodities listed on the RFP.			
	Note: If the consignment is to be inspected over multiple AO shifts, then amounts can be less than, but not more than (in total) what is on the RFP.			
	If the consignment Then			
	matches the RFP		go to Step 3.	
	does not match the RFP presented over multiple AO shifts		go to Step 3.	
	does not match the F	RFP	continue to Step 2.	
2.	2. Inform the client that the consignment must match the RFP before the inspection occur. If the client Then			
	amends the consignment to match the RFP Therm. • continue to Step 3.		tep 3.	
	amends the RFP in EXDOC to match the consignment	inspection recif using PEMS,	record a time entry and withdraw the	
	 inspection record initiate the inspection record with the reloaded RI information 			
		• continue to St	ep 3.	
	does not amend the consignment or	• add relevant <i>c</i> inspection rec	omments into the comments field in the ord	
	the RFP	advise the clie inspection	nt that you cannot proceed with the	
		• go to <u>Section</u>	13: How do I withdraw the inspection?	

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Action		
the policy in the guide Micor.	description, if physically applied to the consignment, complies with eline and any specific importing-country requirements listed in andatory for packaged goods to have a trade description physically	
	ing) unless stipulated in Micor.	
If the trade description is	Then	
compliant	continue to Step 4.	
non-compliant but rectified whilst you	add relevant comments into the <i>comments</i> field in the inspection record	
are on-site	continue to Step 4.	
non-compliant and not rectified whilst you are on-site	inform the client that they need to meet the trade description requirements	
	add relevant comments to the <i>comments</i> field in the inspection record	
	go to <u>Section 13: How do I withdraw the inspection?</u>	
not on any packages	continue to Step 4.	
Check any packaging of country requirements	complies with the policy in the guideline and any specific importing- listed in Micor.	
If the packaging material is	Then	
compliant	continue to Section 7: How do I inspect the commodity flowpath?	
non-compliant	 inform the client that the packaging is not compliant add relevant comments to the comments field in the inspection record go to Section 13: How do I withdraw the inspection? 	
	Check that the trade of the policy in the guide Micor. Important: It is not mapplied (such as labell of the trade description is compliant non-compliant but rectified whilst you are on-site non-compliant and not rectified whilst you are on-site not on any packages Check any packaging of country requirements If the packaging material is compliant	

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Section 7: How do I inspect the commodity flowpath?

- The flowpath must be inspected immediately prior to commencement of goods inspection and loading of each consignment.
- The flowpath is from the point of sampling to the point of loading and includes any area a consignment may travel through (or be stored in, following inspection) within the establishment. This may include the inspection, storage, treatment and load-out areas.
- The commodity flowpath must be clean and free of live pests and contaminants that could infest or contaminate a consignment before (if there is a phytosanitary status), during or after inspection.

The following table outlines how to inspect the commodity flowpath.

Step	Action			
1.	Determine the likely flowpath of the goods following sampling and inspection.			
2.	Visually inspect the flowpath to ensure it complies with the policy in the guideline and the product cannot become cross-infested, cross-contaminated or substituted after inspection or during loading.			
	If the flowpath is	Then		
	 record the flowpath as 'passed' and the time in the inspection record 			
		if using PEMS, add a time entry under the <i>flowpath details</i> section		
		 go to <u>Section 8: How do I sample bagged chaff, hay and straw for inspection?</u> 		
	non-compliant	advise the client of the non-compliance		
	add relevant comments to the <i>comments</i> field in the inspection record			
	• record the flowpath as 'failed' under the flowpath details section in PEMS or on the inspection record, including date and time			
		continue to Step 3.		

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Step	Action		
3.	3. Ask the client if the flowpath non-compliance will be rectified whilst you are or		
	If the issues	Then	
	are rectified whilst you are on-site	 return to Step 1 and reinspect the flowpath Important: Where the flowpath has been treated with an insecticide or fumigant, it must not be reinspected until after the safety precautions (including exposure or airing periods) specified on the registered label or treatment certificate have been observed. record how and when the issues were rectified in the comments field in the inspection record record the flowpath as 'passed after rectification' under the flowpath details section in PEMS or on the inspection record, including date and time 	
		continue to <u>Section 8: How do I sample bagged chaff, hay</u> and straw for inspection?	
	cannot be rectified whilst you are onsite	 the flowpath fails inspection go to <u>Section 13: How do I withdraw the inspection?</u> 	

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Section 8: How do I sample bagged chaff, hay and straw for inspection

Bagged chaff, hay and straw must be sampled and inspected prior to packing into shipping containers.

The following table outlines how to sample the consignment for inspection.

	What happens				
1.	When the goods are located at the ERE, check that the lots are stacked so that safe accerance can be made for a visual inspection of the total consignment and representative sample can be taken.				
	If the goods are	And	Then		
	stacked to enable safe access for visual inspection	N/A	continue to Step 2.		
	not stacked appropriately	the client is able to rectify so that safe access can be made for a visual inspection of the total consignment and representative samples can be taken	continue to Step 2.		
	not stacked appropriately	the client is <u>not</u> able to rectify so that safe access can be made for a visual inspection of the total consignment and representative samples can be taken	 you cannot continue with your inspection record comments in the remarks or comments field in the inspection record 		
			go to <u>Section 13: How</u> do I withdraw the inspection?		
2.					
2.	Walk around the coDraw the required	onsignment, visually assessing the cample.	outside of the bags.		
2.			outside of the bags.		
2.	Draw the required	sample.	dom sub-samples (5 random		
2.	 Draw the required If the product is Bagged chaff/hay or straw (prior to being 	 Then draw a minimum of five rand bags) from each container lot than container loads) Important: The total amount product to container lot or part thereof 	dom sub-samples (5 random it (or part thereof for less be sampled for each is a minimum of 0.5kg.		
2.	 Draw the required If the product is Bagged chaff/hay or straw (prior to being loaded into the 	 Then draw a minimum of five rand bags) from each container lot than container loads) Important: The total amount product to container lot or part thereof Only samples drawn from the grade/type) can be combined 	dom sub-samples (5 random t (or part thereof for less be sampled for each is a minimum of 0.5kg.		
2.	 Draw the required If the product is Bagged chaff/hay or straw (prior to being loaded into the 	 Then draw a minimum of five rand bags) from each container lot than container loads) Important: The total amount product to container lot or part thereof Only samples drawn from the grade/type) can be combine continue to Step 3. 	dom sub-samples (5 random t (or part thereof for less be sampled for each is a minimum of 0.5kg.		

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Step	What happens	
	(after filling of the bags)	 for consignments greater than 20 bags, sample 20 bags plus the square root (V) of (total number of bags in the consignment minus 20 bags)—round up to the nearest whole number.
		For example, if you are sampling a consignment of 380 bags
		= 20 + v(380 - 20)
		= 20 + V 360
		= 20 + 18.97—round up to the nearest whole number
		= 20 + 19
		= 39 bags.
		Important: Only bags from the same grade/type can be combined for inspection.
		• continue to Step 3.
3.	Record the samplin	g rate on the inspection record.
	• For PEMS, record t	he sampling rate as 'other' and specify the chosen sampling rate.
4.	Continue to Section 9:	How do I inspect the sample?

Section 9: How do I inspect the sample?

- Samples must be inspected in the designated sample inspection area or on an inspection bench.
- Where visual signs of infestation and or contamination are found during the inspection, undertake a more detailed inspection to determine that no live pests are present.

The following table outlines how to inspect the sample.

Step	Action
1.	Shake the sample out over the inspection bench or a sieve.
2.	Inspect all residue on the bench top or top of the sieve, using a magnifying glass if necessary.
3.	 Brush the residue into the sieve. Shake the sieve for a minimum of 30 seconds.
4.	Examine both the top section and lower tray for pests (insects, diseases etc.) and contaminants (weed seeds, soil etc.) for at least one minute.
5.	When the passed goods are not packed immediately into containers at the ERE, advise the client that the ERE is responsible for maintaining the phytosanitary status of the goods.
6.	Go to Section 10: How do I determine the inspection results?

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Section 10: How do I determine the inspection results?

The following table outlines how to determine the inspection results.

undertaking the inspection.				
If pests and/or contaminants	And the importing country	Then		
are found	does have a pest list	continue to Step 2.		
are found above the tolerances specified in the guideline	does not have a pest list	 the container lot fails inspection record the number and type of pests/contaminants found in the remarks or comments field in the inspection record 		
		• go to Section 12: How do I fail the inspection?		
are found below the tolerances specified in the guideline or	does not have a pest list	 the container lot passes inspection go to Section 11: How do I pass the inspection? 		
no tolerance listed				
are not found	N/A	the container lot passes inspection		
		• go to <u>Section 11: How do I pass</u> the inspection?		

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Step	Action		
2.	Ask the client if they w	ant to have the pest or conta	aminant identified.
	If the client	And	Then
	wants to have the pest or contaminant identified	you can make an identification within your training and knowledge	go to Step 6.
	wants to have the pest or contaminant identified	you cannot make an identification	continue to Step 3.
	does <u>not</u> want to have the pest or contaminant identified	N/A	 the container lot/consignment fails inspection record the number and type of pests/contaminants found in the remarks or comments field in the inspection record go to Section 12: How do I fail
			the inspection?
3.	 Secure and collect the pest or contaminant for identification. Note: Attempt to collect the specimen without damaging it. If collection without damage is not possible, the specimen should be collected still in, or on, the substrate in which it was found. If the specimen is left on the commodity, mark the sample in some way to assist the diagnostician in finding it if applicable. Photograph, and provide to diagnostician. For more information on how to prepare a specimen for identification see the Reference: Plant exports guide—specimen collection 		
4.	 Label the specimen with the following information written in pencil: date and time the RFP number followed by a, b, c etc. (depending on the number of samples submitted for that consignment) the registered establishment number the inspection was done at your name, AO number and signature if the pest is alive any known treatments that have been applied to the goods. 		

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Step Action 5. Ask the client if they want the inspection to be completed whilst the result of pest identification is pending. If the client... Then... wants the inspection complete the inspection completed if using PEMS, do not submit continue to Step 6. wants the inspection if using PEMS, leave the inspection active with comments put on hold and exit PEMS Note: Inspection results will be saved automatically to return to at a later stage.

- 6. Once the pest or contaminant has been identified:
 - record the number and type of pests/contaminants found in the *remarks* or *comments* field in the inspection record

ask the client to secure the remaining containers.

• compare it against the importing country's pest and/or contaminants list.

continue to Step 6.

If pest and/or contaminant	And	Then
 does not exceed tolerance levels or is not listed in tolerance tables of the guideline 	the inspection has been completed	 the container lot/consignment passes inspection continue to Section 11: How do I pass the inspection?
does not exceed tolerance levels	the inspection has not been completed	Return to step 1 Section 8: How do I sample bagged chaff, hay and straw to complete the inspection. Important: Where a day or more has passed since the start of the inspection, repeat Sections 4 to 7 before going to Section 8: How do I sample bagged chaff, hay and straw.
exceeds tolerance levels	N/A	 the container lot/consignment fails inspection go to Section 12: How do I fail the inspection?

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Passing, failing and withdrawing the inspection

Section 11: How do I pass the inspection?

The following table outlines how to pass the inspection.

Step	Action	
1.	Record the passed inspection result in the inspection record.	
	If you are	Then
	using PEMS	add a time entry for your inspection activities
		continue to Step 2.
	not using PEMS	record your finish time on the inspection record
		• continue to Step 2.
2.	Complete the remaining fields as per the Work Instruction: <u>Completing plant export</u> <u>inspection and treatment records</u> .	
3.	Advise the client that the consignment has passed inspection.	
4.	Submit the inspection record and supporting documents. Important: One inspection record must be submitted for each 24-hour period. It is acceptable if the inspection record period extends over midnight to account for shifts.	
	If you are	Then
	using PEMS	download and print, or email, a copy of the inspection record to the client (if they request it)
		ensure the inspection record is checked in
		submit an inspection record daily
		continue to Step 5.
	not using PEMS	provide a copy to the client
		 send a copy to the documentation hub along with any supporting documents at <u>National Documentation Hub</u>
		 keep the original and copies of the supporting documents for audit purposes for a minimum of two years
		• continue to Step 5.
5.	• For departmenta <u>export clients</u> .	Il AOs, invoice the client as per the Work Instruction: <u>Invoicing plant</u>
	• If you used PEMS, record the relevant invoice number under the <i>time entry</i> tab of the RFP record.	
	Do not continue, end of inspection.	

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Section 12: How do I fail the inspection?

The following table outlines how to fail the inspection.

Step	What happens	
1.	failed product m inspection or ha	t: thas failed and the reasons why ust be segregated and clearly distinguished from product that passed s not been inspected t can be treated and resubmitted for inspection.
2.	 Record the failed inspection result in inspection record. Record the number and type of pests/contaminants found in the <i>remarks</i> or <i>comments</i> field of the inspection record. Complete the remaining fields as per the Work Instruction: <u>Completing plant export inspection and treatment records.</u> 	
3.	Ask the client if they intend to treat the rejected container lot.	
	If	Then
	yes	 advise the client that the requirements for treating and resubmitting consignments can be found in the guideline continue to Step 4.
	no	continue to Step 4.
		failed consignments is the responsibility of the client. The atment are in the guideline and the Plant Rules.
4. Submit the inspection record and supportin		n record and supporting documents.
	If you are	Then
	using PEMS	 add a time entry for your inspection activities ensure the inspection record is checked in and then submit if requested, download and print, or email, a copy to the client continue to Step 5.
	not using PEMS	 record your finish time and date on the inspection record provide a copy to the client send a copy to the documentation hub along with any supporting documents at National Documentation Hub keep the original and copies of supporting documents for audit purposes for a minimum of 2 years continue to Step 5.

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Step	What happens
5.	For departmental AOs, invoice the client as per the Work Instruction: <u>Invoicing plant export clients</u> .
	• If you used PEMS, record the relevant invoice number under the <i>time entry</i> tab of the RFP record.
	Do not continue, end of inspection.

Section 13: How do I withdraw the inspection?

The following table outlines how to withdraw the inspection.

Step	Action	
1.	Advise the client that the inspection has been withdrawn and the reasons why.	
2.	Record the withdrawal on the manual inspection record.	
	If you are	Then
	using PEMS	• select withdraw
		add a time entry for your inspection activities
		continue to Step 3.
	not using PEMS	record 'withdrawn' in the <i>comments</i> field
		 record your finish time on the manual inspection record and complete the remaining fields
		• continue to Step 3.
3. Submit the inspection record and supporting documents.		n record and supporting documents.
	If you are	Then
	using PEMS	if requested, download and print, or email a copy to the client.
	not using PEMS	provide a copy to the client
		 send a copy to the documentation hub along with any supporting documents at <u>National Documentation Hub</u>
		keep the original and copies of the supporting documents for audit purposes for a minimum of two years.
4.	• For departmenta export clients.	al AOs, invoice the client as per the Work Instruction: <u>Invoicing plant</u>
	 If you used PEMS, record the relevant invoice number under the time entry tab of the RFP record. 	
	Do not continue, end of inspection.	

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Inspecting resubmitted goods

Section 14: How do I inspect a resubmitted consignment?

The following table outlines how to inspect a resubmitted consignment.

Step	Action	
1.	 Prior to inspecting a resubmitted consignment, ensure that: the client has submitted a new RFP (if the composition of the consignment has changed) along with a copy of the original RFP and original inspection record the client has provided written notification that the consignment previously failed inspection and the method of treatment applied when applicable, the client has provided evidence that the treatment applied has treated the pest/s or contaminants found. Important: Evidence of treatment effectiveness against a pest would only be required if an AO or the department had reason to believe that the chosen treatment did not address the biosecurity risk found in the consignment. 	
2.	 Record the method of treatment in the <i>comments</i> or <i>remarks</i> field of record. Have the goods been treated with a fumigant, or chemical treatment. If Then	
	yes	 take a copy of the treatment certificate for upload into PEMS check that the certificate is valid as per the Guideline: <u>Supporting documents for plant exports</u> for fumigations, look at the gas-free certificate to determine the date and time of gas-clearance (that is, to ensure that any exposure, airing periods and safety precautions have been completed) take a copy of the gas-free certificate for upload into PEMS continue to Step 3.
	110	continue to step 5.
3.	Inspect the resubmitted consignment in accordance with this work instruction starting from Section 1. Important: You must use the end-point sampling method if the consignment has been treated in the container.	

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Related material

The following related material is available on the department's website:

- Manual of Importing Country Requirements (Micor)
- Plant Export Operations Manual
 - o Guideline: Inspection of hay and straw for export
 - Work Instruction: Inspecting loose hay and straw for export in-line
 - Work Instruction: Inspecting hay and straw bales for export in-line and end-point
 - o Guideline: Supporting documents for plant exports
 - Work instruction: Completing plant export inspection and treatment records
 - o Reference: Grain and plant product inspection record
 - o Reference: Plant Export Management System Authorised Officer user guide
 - o Reference: Plant exports guide Equipment
 - o Reference: Plant exports guide Specimen collection
 - o Reference: Inspection technique guide Hay and Straw.

The following related material is available on the <u>Instructional Material Library</u> for departmental AOs:

- Work Instruction: Invoicing plant export clients
- Work health and safety.

Contact information

- Authorised Officer Hotline: 1800 851 305
- Authorised Officer Program: PlantExportTraining@awe.gov.au
- Grain and Seed Exports Program: <u>Grain.Export@awe.gov.au</u>
- Grain and Seed Exports Program hotline: 02 6272 3229
- National Documentation Hub: PlantExportsNDH@awe.gov.au
- Micor administrator: micorplants@awe.gov.au.

Document information

The following table contains administrative metadata.

Instructional Material Library document ID	Instructional material owner
IMLS-9-7081	Director, Grain and Seed Exports

Version history

The following table details the published date and amendment details for this document.

Version	Date	Amendment details
1	5/08/2020	First publication of this work instruction.
2	28/03/2021	Updates to reflect the commencement of the <i>Export Control Act 2020</i> and associated Plant Rules.

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