

# Dump Trucks – Cleaning Checklist Guidelines

As per the import conditions, partial or full dismantling may be required to facilitate the cleaning and inspection process. Mandatory requirements are noted against each action.

#### Cabin:

| No. | Action                                                                                         | (Y) (N)<br>(n/a) |
|-----|------------------------------------------------------------------------------------------------|------------------|
| 1   | Mandatory: Remove any rubber floor mats and clean floor surface.                               | (Y) (N)<br>(n/a) |
| 2   | Remove and clean all door rubbers, internal door panelling and clean all windowsills.          | (Y) (N)<br>(n/a) |
| 3   | Remove and clean under the seat, including the rubber seat shroud.                             | (Y) (N)<br>(n/a) |
| 4   | Mandatory: Remove any non-affixed floor panel if applicable and clean underneath.              | (Y) (N)<br>(n/a) |
| 5   | Remove rubber pedal covers and clean.                                                          | (Y) (N)<br>(n/a) |
| 6   | Clean behind all cabin wall lining/panelling. Access will be required for inspection.          | (Y) (N)<br>(n/a) |
| 7   | All air-conditioning vents must be internally cleaned. Access will be required for inspection. | (Y) (N)<br>(n/a) |
| 8   | Clean inside all joystick controls. Access will be required for inspection.                    | (Y) (N)<br>(n/a) |
| 9   | Check cleanliness of cabin roof, both inside and out.                                          | (Y) (N)<br>(n/a) |
| 10  | Clean ladder to cabin (may have hollow frame) and under each footstep.                         | (Y) (N)<br>(n/a) |
| 11  | Check for false floor under cabin and remove for cleaning, if applicable.                      | (Y) (N)<br>(n/a) |
| 12  | Check if the vertical cabin housing can be flushed via drainage holes.                         | (Y) (N)<br>(n/a) |

### Front end and radiator:

| No. | Action                                                                                                  | (Y) (N)<br>(n/a) |
|-----|---------------------------------------------------------------------------------------------------------|------------------|
| 13  | Mandatory: Remove radiator grill (both outside and inside). Access will be required for inspection.     | (Y) (N)<br>(n/a) |
| 14  | Loosen radiator shroud to let loose debris fall through.                                                | (Y) (N)<br>(n/a) |
| 15  | Check either side of radiator for vertical hollow support structures. Flush to verify clean if present. | (Y) (N)<br>(n/a) |
| 16  | Clean inside all light covers. Access will be required to verify.                                       | (Y) (N)<br>(n/a) |
| 17  | Mandatory: Check front drawbar for drainage holes and flush if present.                                 | (Y) (N)<br>(n/a) |
| 18  | Check vertical channels either side of radiator for drainage holes and flush.                           | (Y) (N)<br>(n/a) |
| 19  | Check cleanliness of air filter (pressurised air may be required).                                      | (Y) (N)<br>(n/a) |
| 20  | Mandatory: Remove any non-affixed panels from front of the cabin – access to air-con.                   | (Y) (N)<br>(n/a) |

# Engine bay:

| No. | Action                                                                                                     | (Y) (N)<br>(n/a) |
|-----|------------------------------------------------------------------------------------------------------------|------------------|
| 21  | Remove air-filter pre-cleaner cover and clean.                                                             | (Y) (N)<br>(n/a) |
| 22  | Remove air-filter and clean with air.                                                                      | (Y) (N)<br>(n/a) |
| 23  | Mandatory: Clean inside fan-belt flywheels (harmonic balancer).                                            | (Y) (N)<br>(n/a) |
| 24  | Check all surfaces of engine block including between tappet covers.                                        | (Y) (N)<br>(n/a) |
| 25  | Mandatory: Remove belly plates if applicable and clean.                                                    | (Y) (N)<br>(n/a) |
| 26  | Remove all non-affixed engine covers to allow access for cleaning and inspection.                          | (Y) (N)<br>(n/a) |
| 27  | Remove all engine cover rubbers for cleaning and inspection.                                               | (Y) (N)<br>(n/a) |
| 28  | Check engine housing for open-ended or spot-welded hollow support framework - flush to verify cleanliness. | (Y) (N)<br>(n/a) |
| 29  | Flush radiator and oil cooler from both sides to verify fin/core cleanliness.                              | (Y) (N)<br>(n/a) |

| 30 | Mandatory: Check battery boxes for cleanliness. Loosen batteries and clean under.                                                         | (Y) (N)<br>(n/a) |
|----|-------------------------------------------------------------------------------------------------------------------------------------------|------------------|
| 31 | Check either side of radiator for vertical hollow support structures. Flush to verify internal cleanliness if present.                    | (Y) (N)<br>(n/a) |
| 32 | Mandatory: Check all wiring harnesses for internal cleanliness.                                                                           | (Y) (N)<br>(n/a) |
| 33 | Check under all hydraulic looming for cleanliness.                                                                                        | (Y) (N)<br>(n/a) |
| 34 | Ensure all engine mounts are clean.                                                                                                       | (Y) (N)<br>(n/a) |
| 35 | Mandatory: Ensure that all surfaces of sump and engine block are clean.                                                                   | (Y) (N)<br>(n/a) |
| 36 | Mandatory: Remove all contaminated grease from universal joints.                                                                          | (Y) (N)<br>(n/a) |
| 37 | Internally clean all light covers. Access will be required for inspection.                                                                | (Y) (N)<br>(n/a) |
| 38 | Removing zip-ties and electrical tape that hold electric and hydraulic hoses together can facilitate the cleaning and inspection process. | (Y) (N)<br>(n/a) |
| 39 | Flush under all checker-plate (non-slip footings) to ensure clean.                                                                        | (Y) (N)<br>(n/a) |
| 40 | Mandatory: The front wishbone between the front wheels is hollow<br>(Cat models) and must be flushed via the openings inside the struts.  | (Y) (N)<br>(n/a) |

#### Rear chassis:

| No. | Action                                                                                              | (Y) (N)<br>(n/a) |
|-----|-----------------------------------------------------------------------------------------------------|------------------|
| 41  | Clean all surfaces of the oil and fuel tanks.                                                       | (Y) (N)<br>(n/a) |
| 42  | Mandatory: Check all wiring harnesses for internal cleanliness.                                     | (Y) (N)<br>(n/a) |
| 43  | Check under all hydraulic looming for cleanliness.                                                  | (Y) (N)<br>(n/a) |
| 44  | Mandatory: Clean all universal joints – free of all contaminated grease.                            | (Y) (N)<br>(n/a) |
| 45  | Clean all surfaces of the chassis rails.                                                            | (Y) (N)<br>(n/a) |
| 46  | Mandatory: Clean all internal ledges and hollow cavities inside track frames.                       | (Y) (N)<br>(n/a) |
| 47  | Carrier rollers above tracks – can have hollow vertical support structure, which requires cleaning. | (Y) (N)<br>(n/a) |

## Tyres and rims:

| No. | Action                                                                                                           | (Y) (N)<br>(n/a) |
|-----|------------------------------------------------------------------------------------------------------------------|------------------|
| 48  | Ensure that all cracks and splits in tyres are free of contamination.                                            | (Y) (N)<br>(n/a) |
| 49  | Inside wheel rims may require non-affixed plates to be removed to allow access to the brake drums and inner rim. | (Y) (N)<br>(n/a) |
| 50  | Dual tyres must be removed.                                                                                      | (Y) (N)<br>(n/a) |

### Dump tray:

| No. | Action                                                                                                                                                                                    | (Y) (N)<br>(n/a) |
|-----|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|
| 51  | Check all surfaces of the tray for any cracks, splits or evidence of repair. If<br>any are detected these will need to be investigated for internal<br>contamination (if double skinned). | (Y) (N)<br>(n/a) |
| 52  | Check all rubber mounts on the underside of the tray.                                                                                                                                     | (Y) (N)<br>(n/a) |
| 53  | If parts are shipped in the tray, all must be removed to enable inspection access.                                                                                                        | (Y) (N)<br>(n/a) |